





UNIWERSYTET Przyrodniczy we Wrocławiu

Analysis of the scale of losses and food waste

for an SME enterprise in the bread and bakery

industry in Lower Silesia – a case study





CircE – European Regions toward Circular Economy Project Partner Meeting Date: 13.07.2022 Venue: Concordia Design Wrocław

Dr.-Ing. Jan den Boer, Wrocław University of Environmental and Life Sciences Tomasz Szuba, CEO Venturis HoReCa mgr inż. Arkadiusz Pawlik, Wrocław University of Environmental and Life Sciences

Contents

- Goal and scope
- Methodology
- Results:
 - Production and retail: bread and bakery losses: case study
 - losses in the Lower Silesia cereals-bread and bakery value chain
 - so problems in the bread and bakery industry
- Conclusions
- Outlook

Key importance: measure

"If you can't measure it, you can't manage it".

PETER DRUCKER

American Businessman (1909-2005)

UNIWERSYTET PRZYRODNICZY WE WROCŁAWIU

Ouotes

Goal and Scope

Project aim:

- analysis the scale of food waste generation in the bakery and confectionery industry in the Lower Silesian Voivodeship
- based on a selected SME enterprise (case study)
- taking into account:
 - she impact of the COVID-19 pandemic
 - leview of implemented solutions
 - recommendations for companies from the bread and bakery industry and for public institutions

Methodology

Case study (1 bakery and 40 related retail points):

- monitoring during 1 week:
 - 🌺 losses during storage
 - losses during production
 - 🌺 losses during transport
 - 🌺 losses in retail
- amounts in numbers and mass of the complete assortment
 Lower Silesia cereals-bread and bakery value chain
- previous studies (PROM project)
- previous own studies

sorting analyses: residua and biowaste

solutions food wastage studies in kindergartens and hotels

statistical data

Methodology

Analysis of the bread and bakery industry

- literature study
- analysis of best practices
- interviews
 - 🌺 the owner of the analysed bakery
 - so the production manager of the analysed bakery
 - 5 shops selling products of the analysed bakery
 - 🌺 6 other retail points
 - 🌺 2 other bakeries
 - 🌺 Food Bank Wrocław
 - 💑 REBREAD, Cracow
 - Lower Silesian Guild of Bakers and Confectioners, Wrocław
 - 🌺 FoodSharing Wrocław



Production and retail: bread and bakery losses in selected SME

Traditional, family-owned medium sized bakery

- Delivery to 40 points of sale
- Traditional baking: no additives
- Ovens are wood pellet fired
- Owner at retirement age: no need for expension/investment/anything new
- Assortment
 - 🌺 21 types of bread
 - 🌺 20 types of rolls
 - 🌺 24 types of pastry products
- Monitoring: 1 week, all related points of sale

Case study: losses in production 23.-28.05.2022



Weekly total: 78,6 kg or 1,25% of the total production Losses in storage: negligible Losses during transport: negligible

Case study: Bread and Bakery production and retail losses (unsold products) 23.–28.05.2022



Case study: Bread and Bakery production and retail losses (unsold products) 23.–28.05.2022



Case study: Bread and Bakery production and retail losses (unsold products) 23.–28.05.2022, weekly total



In short:

- retail losses 846 kg or 13,4% of the total production
- yearly total: 44 t (+ 4 t in production)
- finacial loss: 100 000 Euro (472 th złoty)
- per sales point: 3,5 kg/d; 21 kg/wk; 1,1 t/yr

Bread and Bakery value chain: production

2020	Sales Poland				
2020	[kg/inh.month]	[kg/inh.yr]	[th. t/yr]		
Bread+Rolls	2,75	33,0	1 263		
Other bakery products	0,99	11,9	455		
Total	3,74	44,9	1 717		

2020	Sales Lower Silesia					
2020	[kg/inh.month]	[kg/inh.yr]	[th. t/yr]			
Bread+Rolls	2,34	28,1	81			
Other bakery products	0,96	11,5	33			
Total	3,3	39,6	115			

- Strong decline (bread p.p.: 2000: 79 kg/yr; 2020: 33 kg/yr)
- Elderly eat more
- In 2020 increase of flour sales (+19%; Covid)

Retail: Bread and Bakery losses (unsold products)

2020	Losses Poland				
2020	[kg/inh.month]	[kg/inh.yr]	[th. t/yr]		
Bread+Rolls	0,38	4,6	177		
Other bakery products	0,10	1,2	46		
Total	0,48	5,8	222		

0000	Losses Lower Silesia					
2020	[kg/inh.month]	[kg/inh.yr]	[th. t/yr]			
Bread+Rolls	0,33	3,9	11,4			
Other bakery products	0,10	1,2	3,4			
Total	0,42	5,1	14,7			

- Bread and Rolls: 14,0% of losses in retail
- Other bakery products: 10,1% of losses in retail



Food losses in agriculture – consumption cereals

- 1,7% average losses in 2017–2018 (at farms, including transport & storage)
- 29% of the overall losses in primary production
- 217 thous. t/yr

	Pol	and	Lower Silesia		
	[t/yr]	[kg/inh.yr]	[t/yr]	[kg/inh.yr]	
Consumption cereals	217 000	5,7	19 000	6,6	

Próba oszacowania strat i marnotrawstwa żywności w Polsce. Łaba et al. 2020, KOWR 2020



Food losses in bread and bakery production



How to Prevent Bread Losses in the Baking and Confectionery Industry?—Measurement, Causes, Management and Prevention. Goryńska-Goldmann et al. 2020 UNIWERSYTET PRZYRODNICZY WE WROCŁAWIU

Food losses in bread and bakery production

- Considered level of losses in production: 2,5% (case study: 1,3%, excl. storage and transport)
- Actual production level:
 - 🌺 bread and rolls: 1,47 mio t/yr

so ther bakery products: 0,37 mio t/yr

	Pol	and	Lower Silesia		
	[t/yr]	[kg/inh.yr]	[t/yr]	[kg/inh.yr]	
Production losses	44 425	1,2	3 365	1,2	

Rykaczewski, G., Dutkiewicz, R., 2021. Sector report Food & Agriculture. Bakery industry



Bread and bakery wastage in households

Residual waste composition

City of Wrocław	share of housing	kitchen waste	avoidable kitchen	bread and	total share bread and bakery in residual
(641.000 inhabitants)	[%]	[%]	waste [%]	bakery [%]	waste [%]
One family housing	22%	28,1%	33,7%	29,5%	2,8%
Multi family housing	38%	30,4%	28,7%	34,7%	3,0%
Centre	40%	23,1%	22,9%	29,5%	1,6%
City total	100%				2,4%
THE I A 3 NO. MULTING 3					

City of Opole (128.000 inhabitants)	share of housing [%]	kitchen waste [%]	avoidable kitchen waste [%]	bread and bakery [%]	total share bread and bakery in residual waste [%]
One family housing	19,5%	8,9%	50,9%	20,6%	0,9%
Semi-blocks	19,5%	21,1%	50,4%	24,6%	2,6%
Blocks	61,1%	17,2%	50,2%	27,5%	2,4%
City total	100%	16,3%	50,4%	25,4%	2,1%

Wrocław University of Environmental and Life Sciences

Bread and bakery wastage in households

Biowaste composition

Żary-Żagań, 4 towns, 4 village communes (96.000 inhabitants)		kitchen waste [%]	avoidable kitchen waste [%]	bread and bakery [%]	total share bread and bakery in biowaste [%]
One family town		44,1%	10,9%	33,1%	1,6%
Multi family town		57,6%	15,5%	21,4%	1,9%
Village	2 2	57,8%	15,7%	19,7%	1,8%

City of Opole (128.000 inhabitants)	share of housing [%]	kitchen waste [%]	avoidable kitchen waste [%]	bread and bakery [%]	total share bread and bakery in biowaste [%]
One family housing	19,5%	18,6%	34,0%	9,5%	0,6%
Semi-blocks	19,5%	44,4%	25,3%	14,2%	1,6%
Blocks	61,1%	40,1%	42,5%	9,4%	1,6%
City total	100%	36,6%	37,5%	10,2%	1,4%

Skład morfologiczny odpadów biodegradowalnych zbieranych na terenie miast i wsi, Dronia et al. 2022 Wrocław University of Environmental and Life Sciences

Bread and Bakery wastage in municipal waste

Poland 2020	Collected [t/yr]	Bread content [%]	Bread wastage [t/yr]	Bread wastage [kg/inh.yr]
Biodegradable waste	1 610 035	1,6%	25 761	0,7
Residual waste	8 142 334	2,3%	187 274	4,9
Total			213 034	5,6

Lower Silesia 2020	Collected [t/yr]	Bread content [%]	Bread wastage [t/yr]	Bread wastage [kg/inh.yr]
Biodegradable waste	123 280	1,6%	1 972	0,7
Residual waste	766 743	2,3%	17 635	6,1
Total			19 608	6,8

Central Statistical Office 2022. State and protection of the Environment



Bread and bakery wastage in gastronomy

250-room hotel – how much bread is wasted 1 roll=0,06 kg; 10cm 22 days 1 month 1 year bread wasted 180 **221** kg 310 kg 3 650 kg 160 140 120 100 — 80 _____ 60 — 40 20 3 683 5 166 60 833 0 Raw materials Breakfast Lunch Dinner Room service pieces pieces pieces 22 days of Forecast-Forecastmeasurement -1 month 1 year how much wasted: 310 kg 3 650 kg 221 kg 368 m 500 m 6 km On average/day=10 kg

Venturis HoReCa

Bread and bakery wastage in gastronomy

- Poland 2020: 775 300 beds (hotels and other)
- 70% all year (seasonal beds counted as 25%): 600 000 beds
- 14,6 kg/bed.yr
- 8773 t/yr
- 0,23 kg/inh.yr (for Poland and Lower Silesia)



Bread and bakery wastage in schools: Kindergarten – 500 kg of wasted bread per year



5 days - kindergarten, 130 kids (in kg)

Illustration – kindergarten



Bread and Bakery wastage in Kindergardens

2020	wasted bread [kg/pupil.wk]	Time in kindergarden [wk/yr]	Children in kindergardens	wasted bread [t/yr]	wasted bread [kg/yr]
Poland	0,108	43	1 424 536	6 597	0,17
Lower Silesia	0,108	43	104 264	483	0,17

Central Statistical Office 2022. Bank of Local Data

Bread and Bakery wastage, overview

	Poland		Lower Silesia	
2020	[t/yr]	[kg/yr]	[t/yr]	[kg/yr]
primary production ¹	217 210	5,68	19 086	6,58
food processing industry+transport	44 425	1,16	3 365	1,16
retail	222 366	5,81	14 745	5,09
gastronomy	8 773	0,23	665	0,23
schools	6 597	0,17	483	0,17
households ²	213 034	5,57	19 608	6,76
Total	712 405	18,6	57 951	20,0

- 1. amount of lost consumption cereals
- 2. not considering home composting and pet animal feed

Bread and bakery: Branch related problems

- High amounts of losses, up to 15%
- Take-Back-Agreements for unsold products
- Lack of Voluntary Agreements on food waste reduction
- Prices of gas, coal, petrol, electricity, salaries, flour are rising strongly
- COVID-19: quarantine of employees, decrease in sales less significant
- Ongoing strong decrease in bread consumption (58% in 20 years)
- Low level of bread redistribution (high administrative burden)
- Low level upcycling of returned bread

Recommendations: legal and policy

- Ban on Take-Back-Agreements
- Support for Voluntary Agreements on food waste reduction
- Make redistribution of bread simpler
- Support for initiatives for upcycling of unsold bread
- Initiating and supporting food waste measurements
- Initiating and supporting benchmarking of bread wastage in retail
- Awareness campaigns: bakeries, consumers, shops

Recommendations: Bread and bakery industry

- Operation and management in retail: reduce wastage by:
 adjusting the asortment to the time of the day/client
 flagship products: available to closing time, others not
 awareness raising amongst clients: not everything all the time
 reduce delivery to shops to decrease returns
 lower prices at the end of the day
 Upcycling of upsold bread: make new food (and other)
 - Upcycling of unsold bread: make new food (and other) products
- Voluntary Agreement in the value chain: reduction of food waste / end of Take-Back-Agreements

Recommendations: Further research

- Measurment is key: initiation and support for food waste measurement in the whole value chain: horizontal and vertical
- Repetition of the analysis every year: more bakeries, more shops
- Inclusion of through branche organisations on an earlier stage
- Similar analysis in other food industries (fruit & vegetables, dairy, meat)

Thank you for your attention!

Jan den Boer Arkadiusz Pawlik Department of Applied Bioeconomy Wroclaw University of Environmental and Life Sciences jan.denboer@upwr.edu.pl

> Tomasz Szuba CEO Venturis HoReCa tomasz.szuba@venturishoreca.com